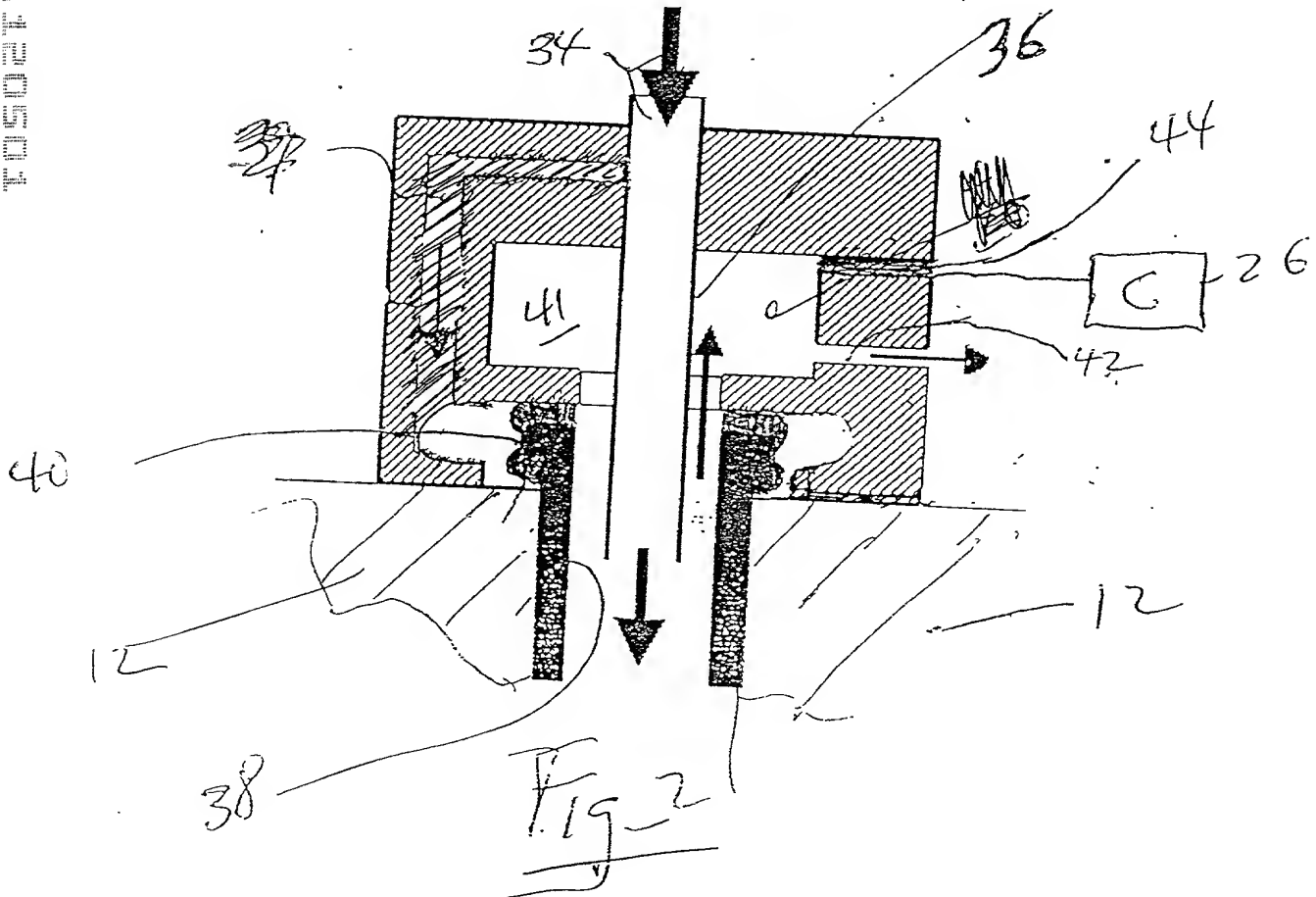
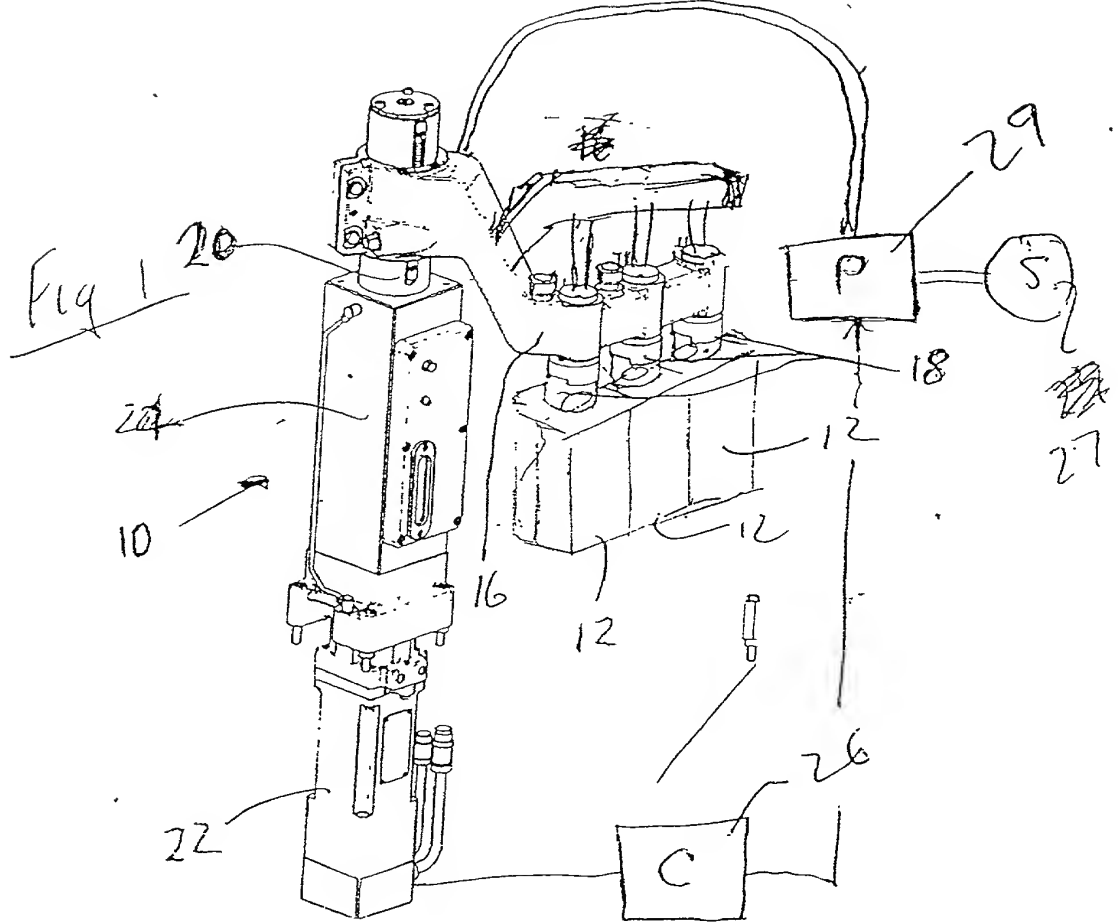
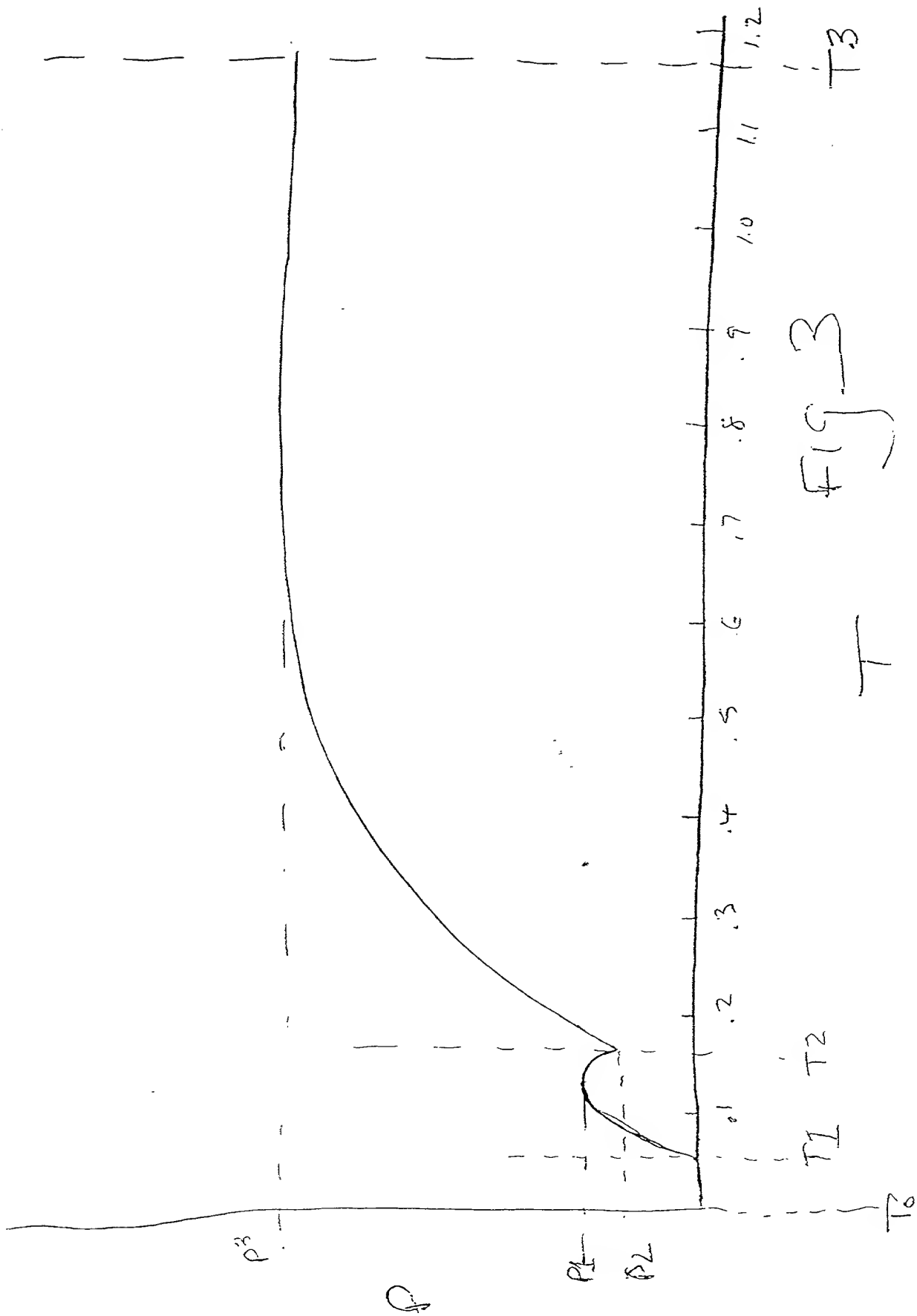


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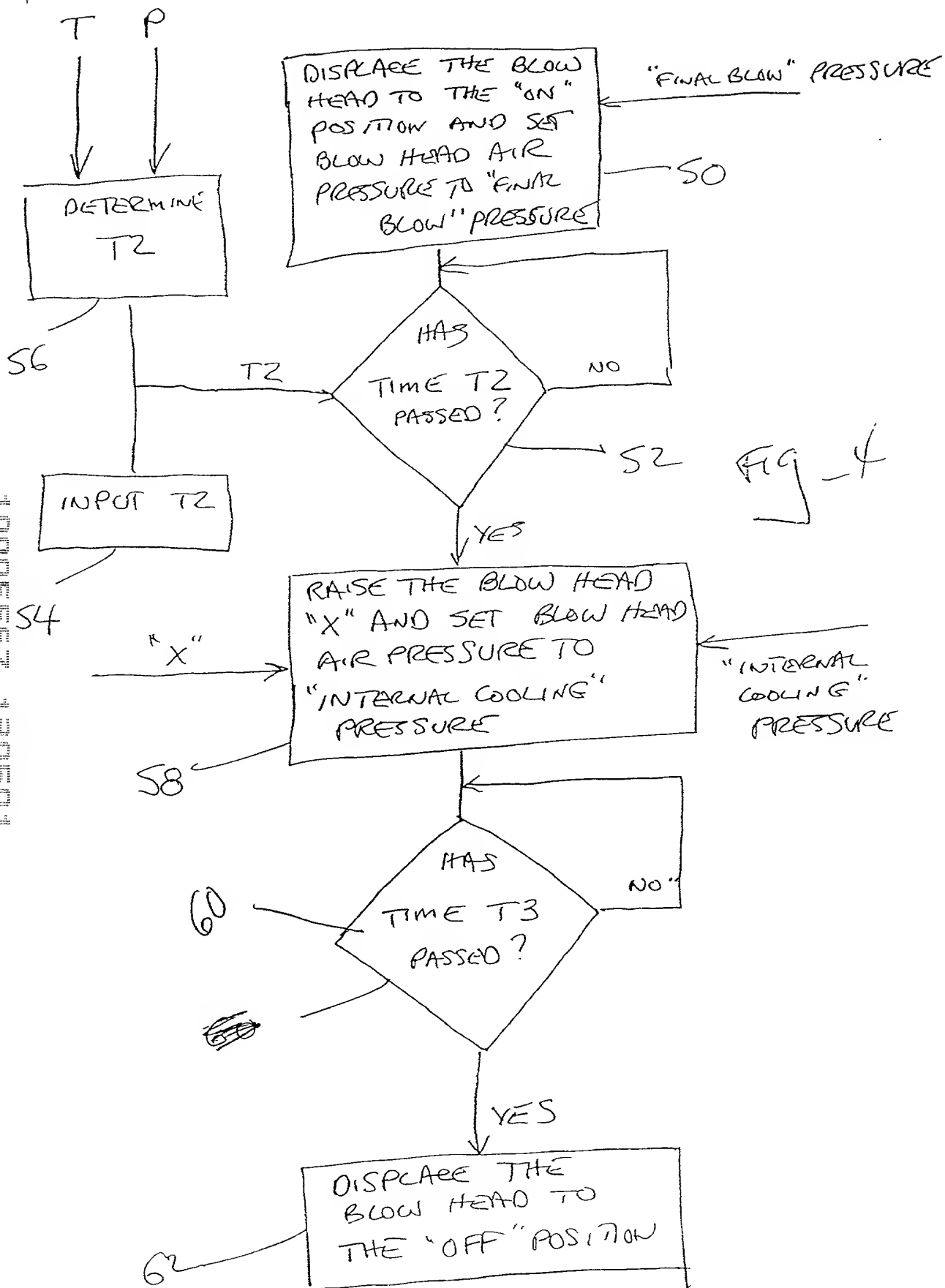
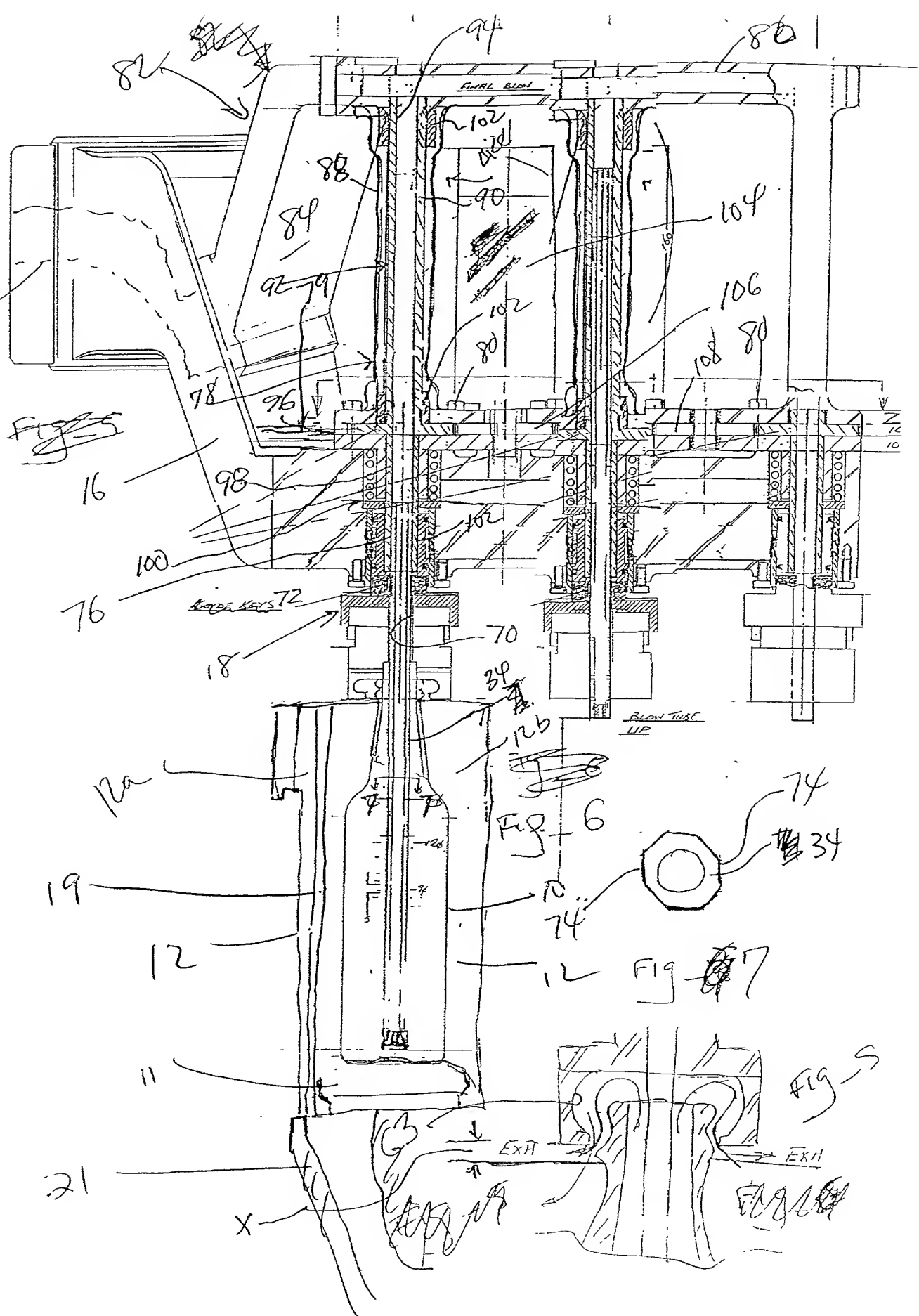
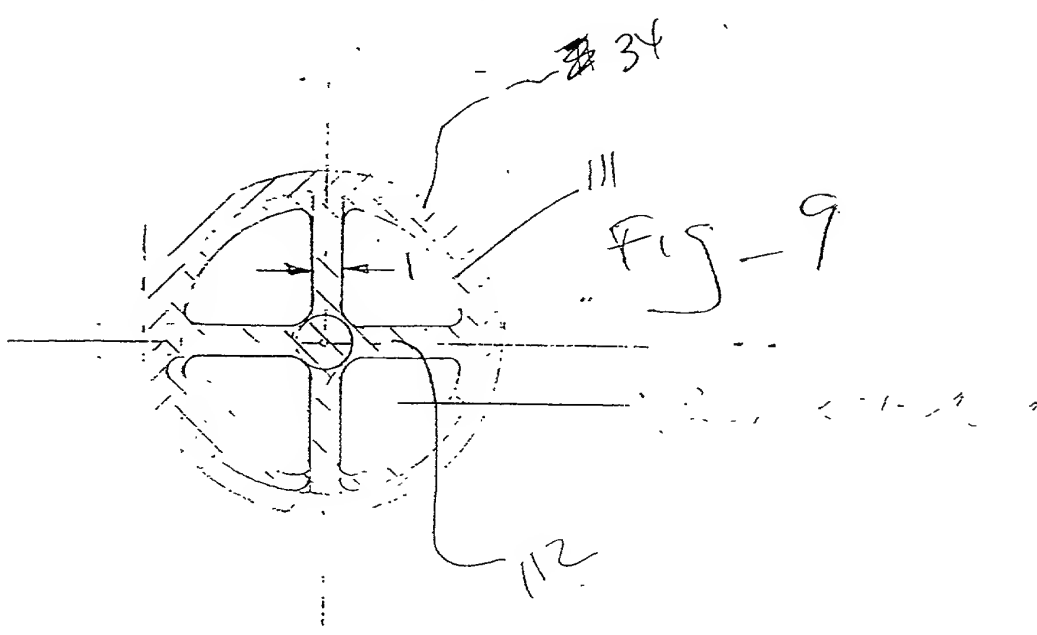
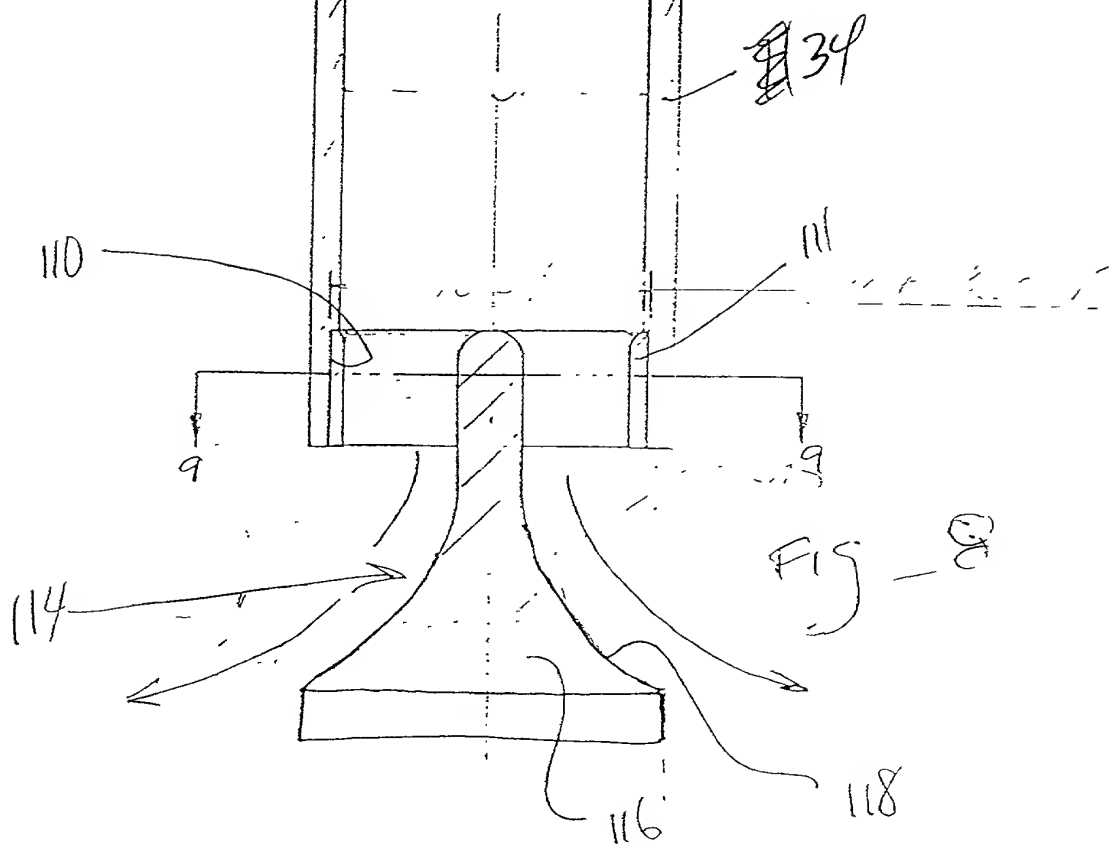


FIG - 4

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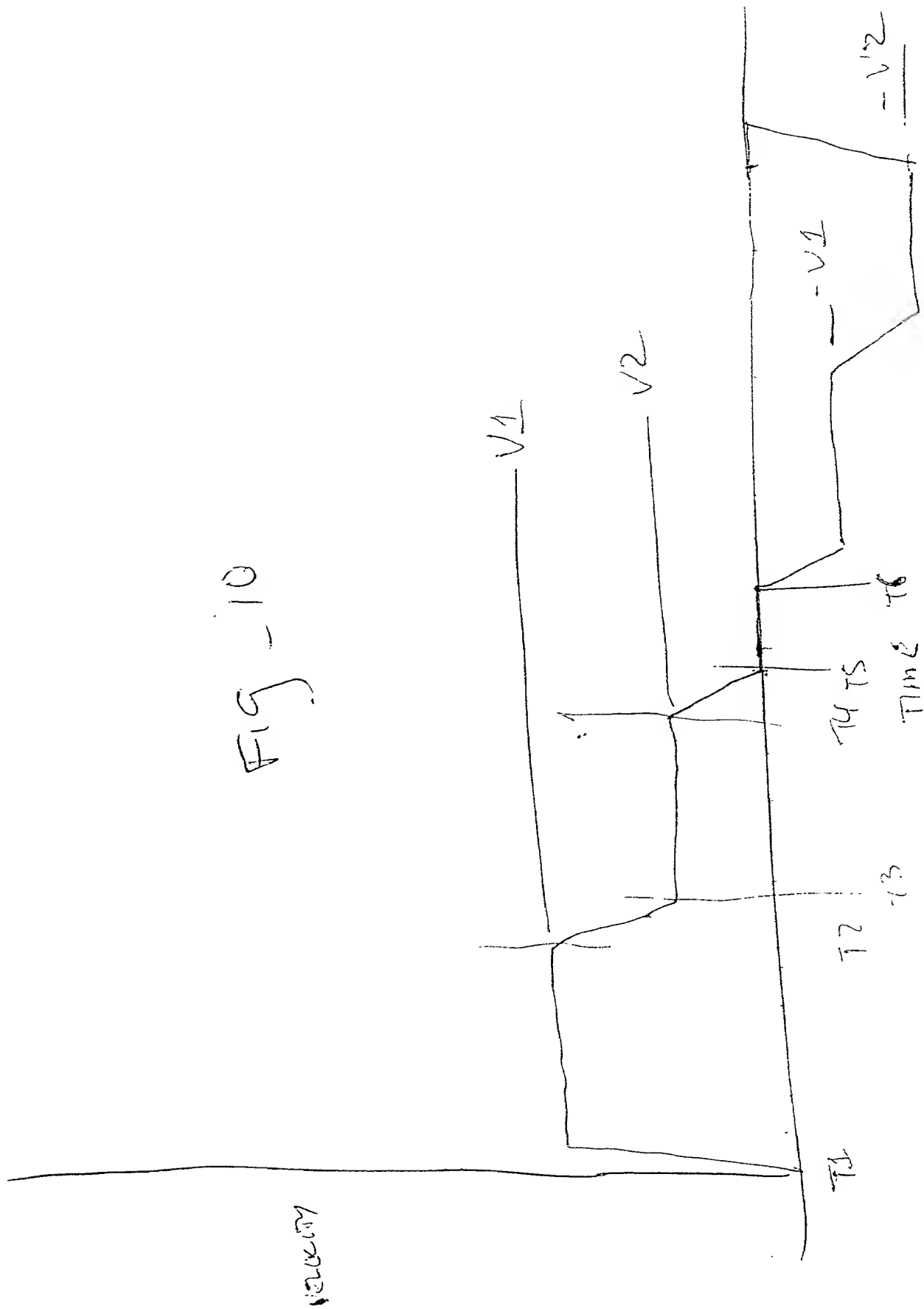
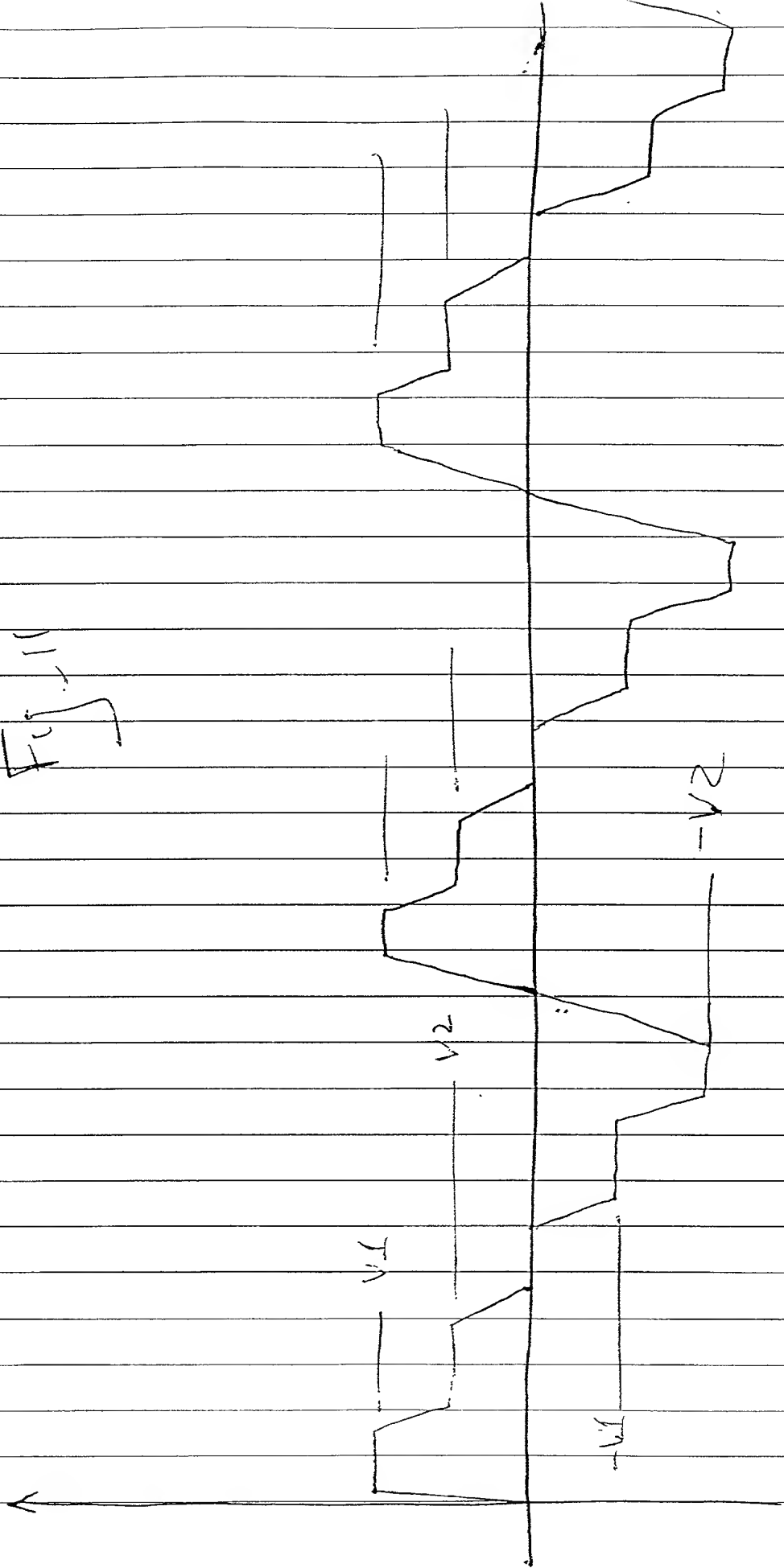
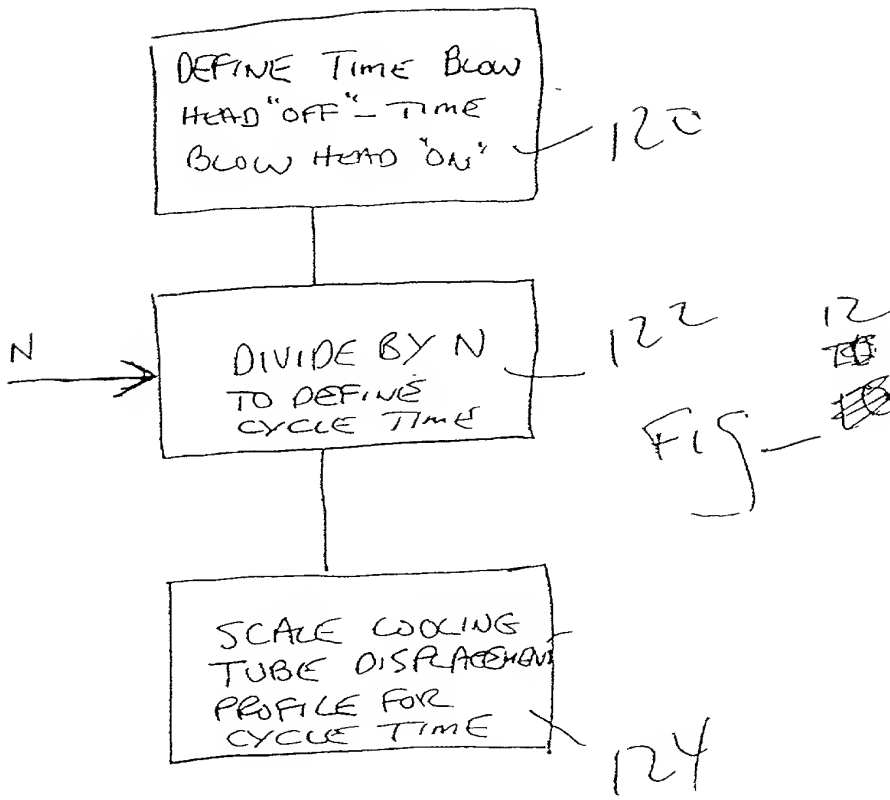
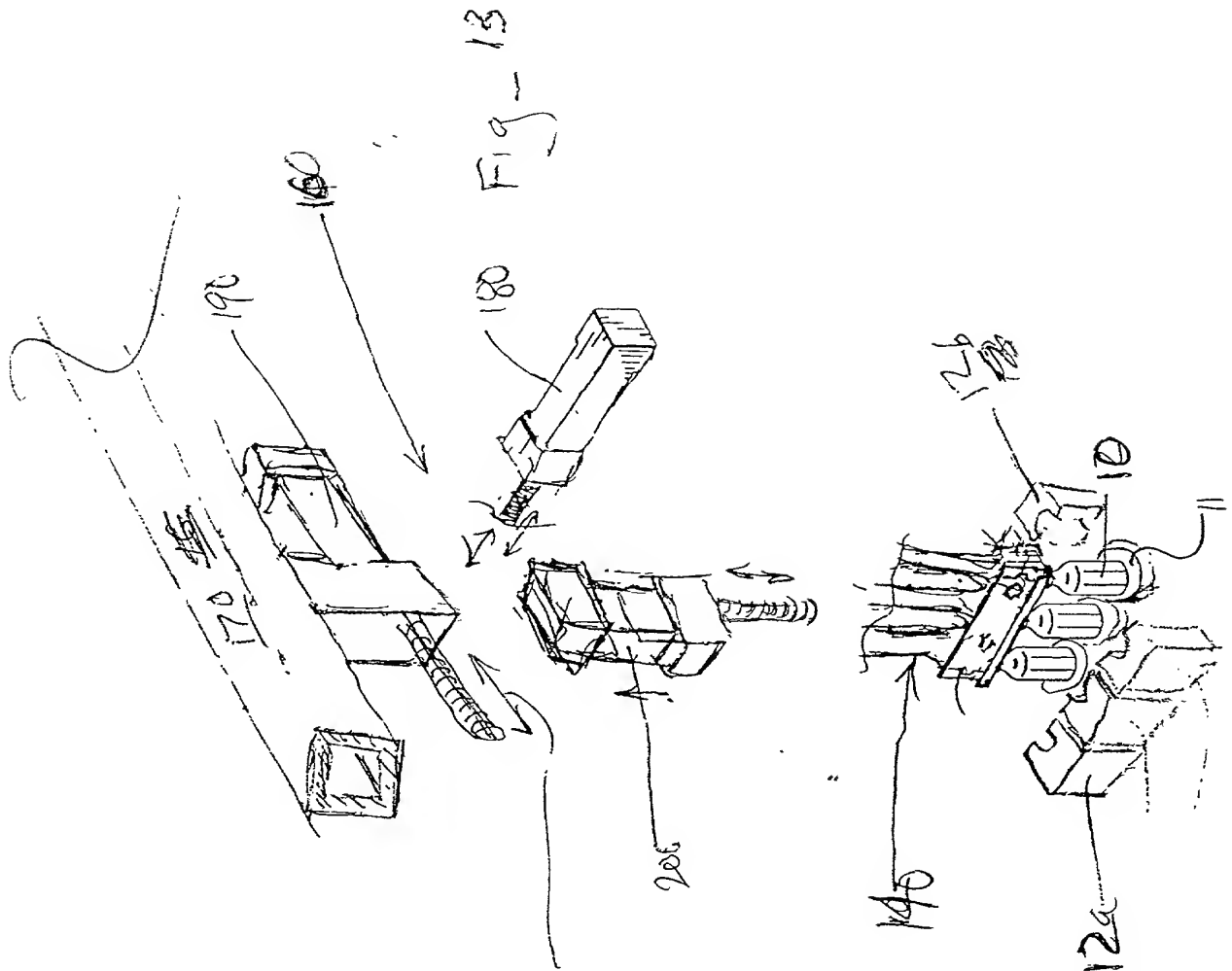


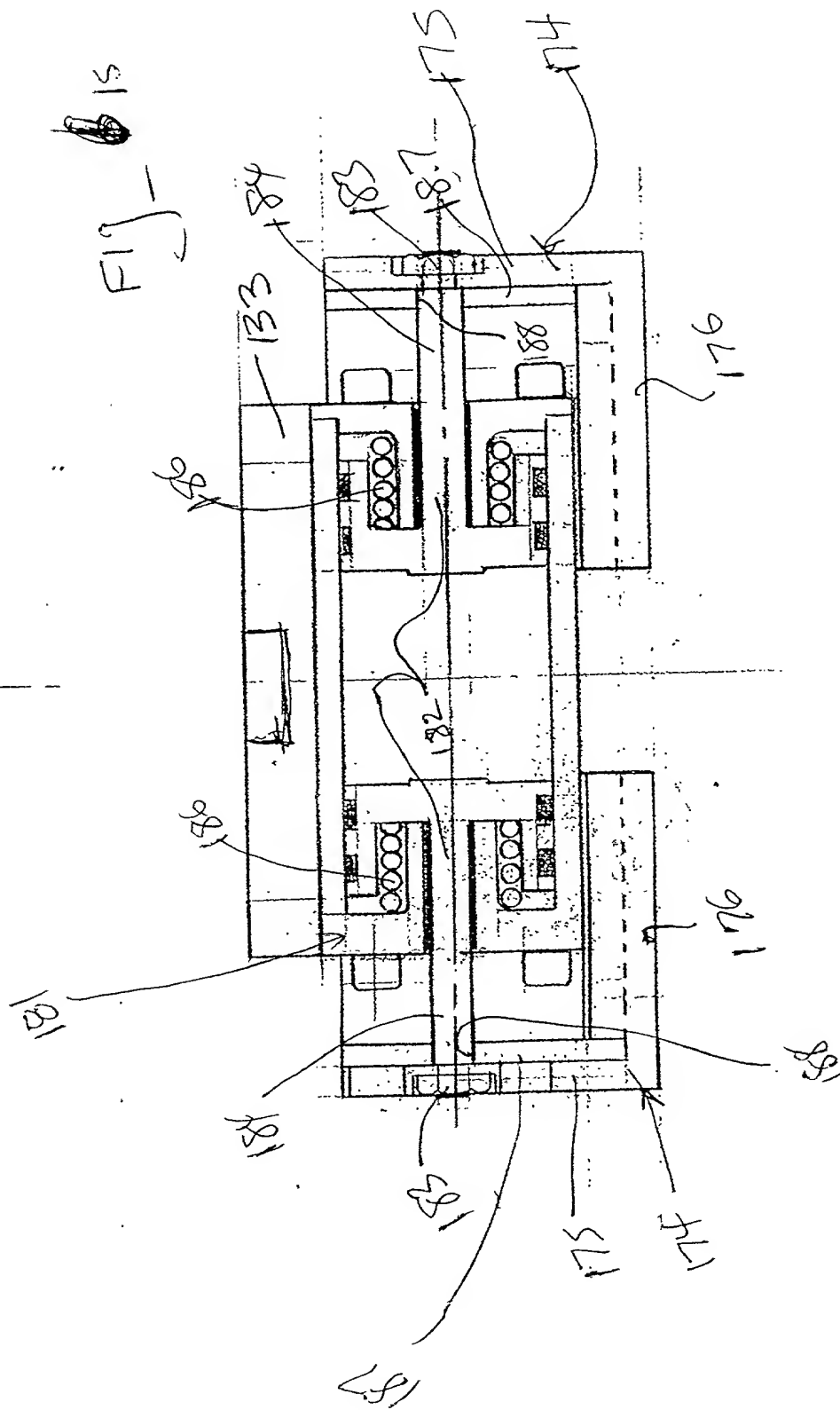
Fig. 11



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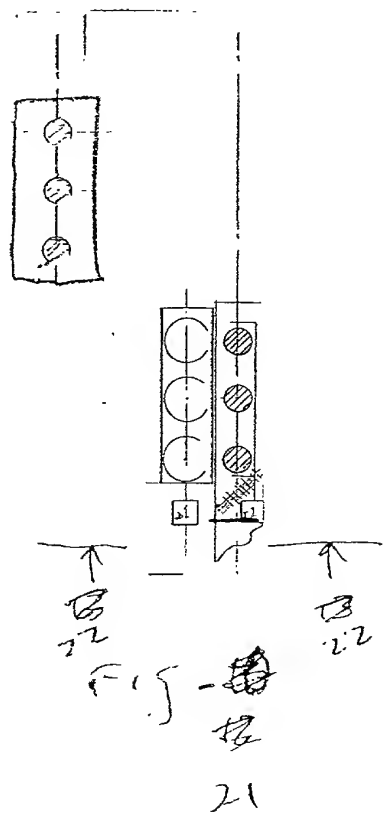
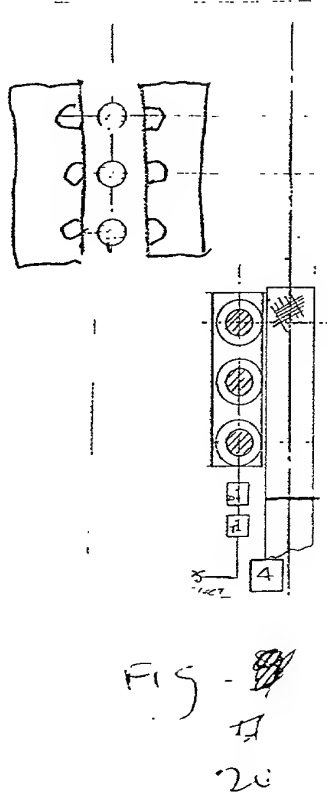
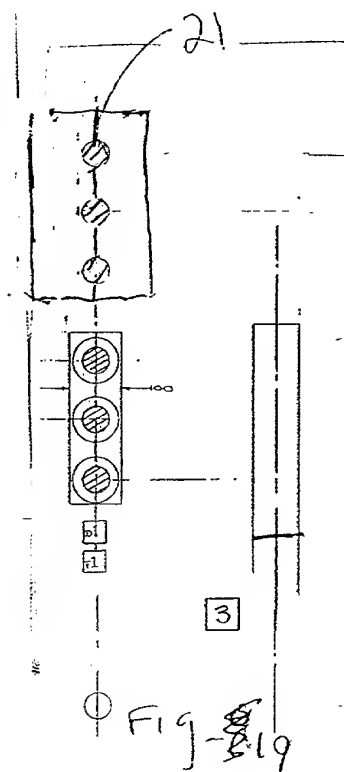
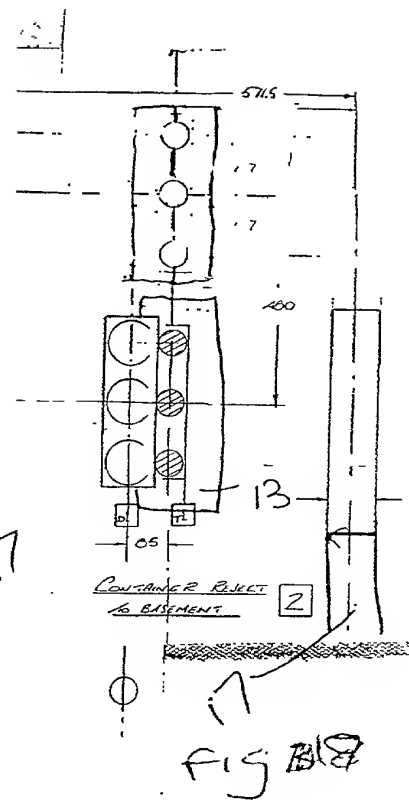
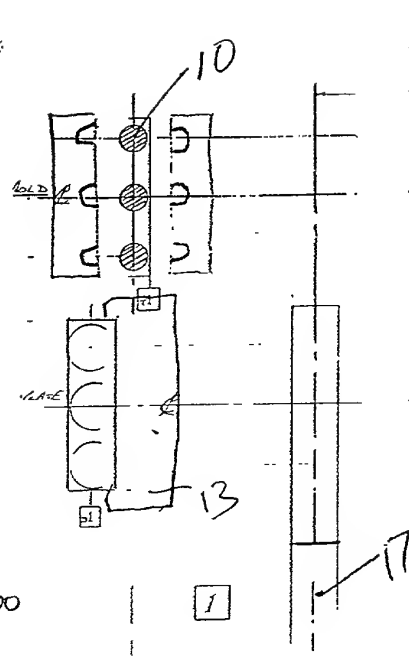
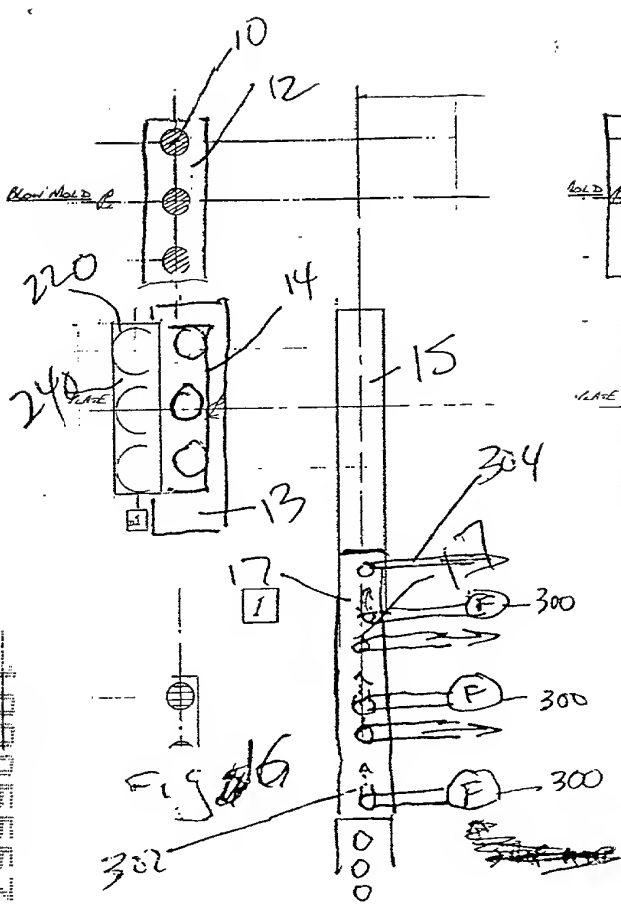




FIG ~~11~~ 22

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FIG. 25

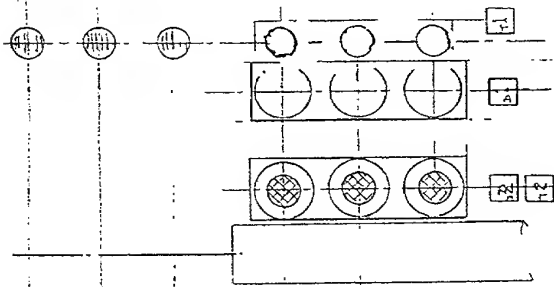


Fig. 25

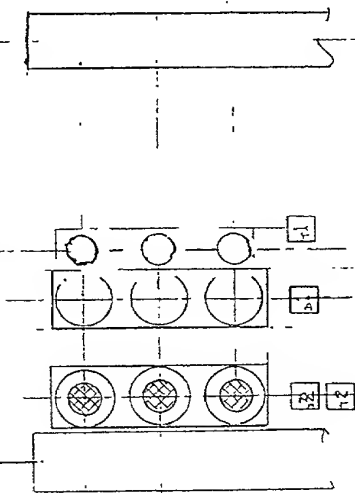


Fig. 26

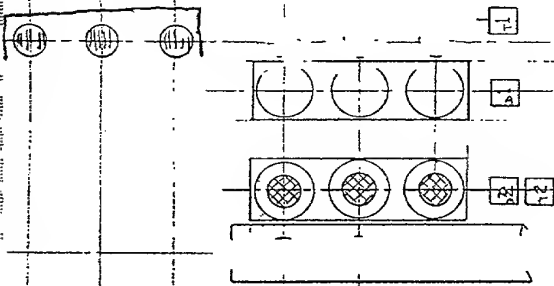


Fig. 27

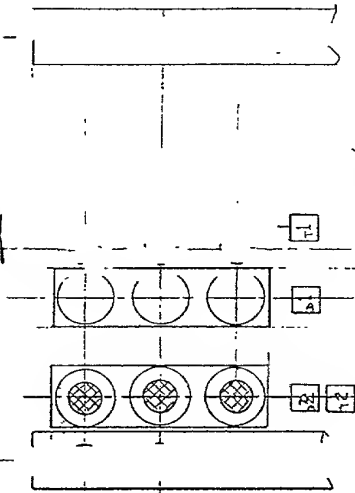


Fig. 28

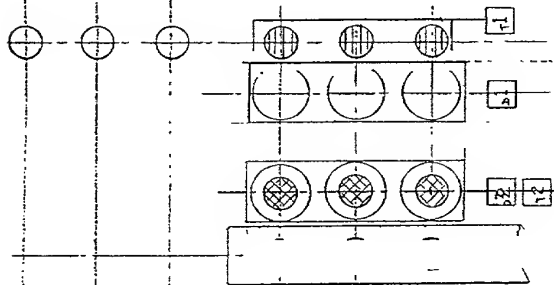


Fig. 29

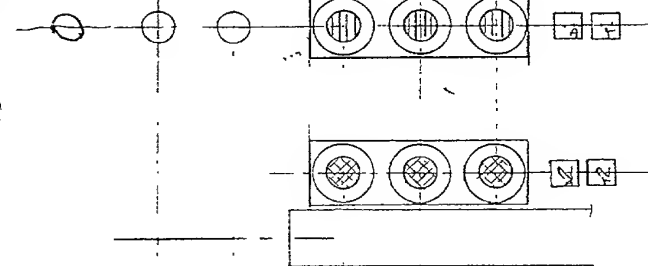


Fig. 30

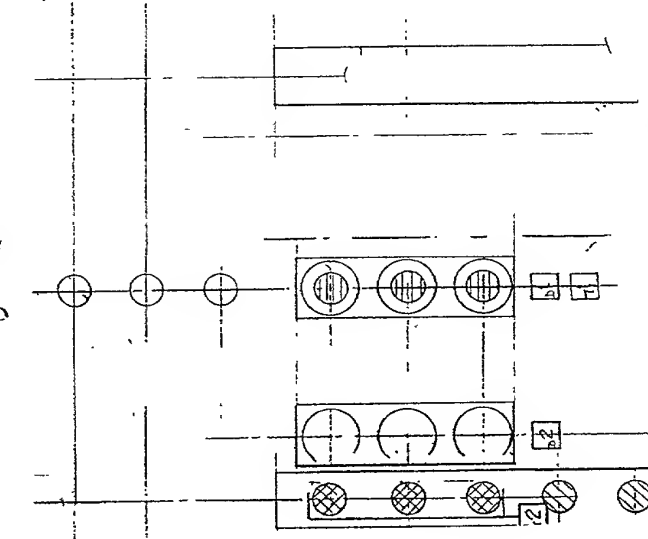
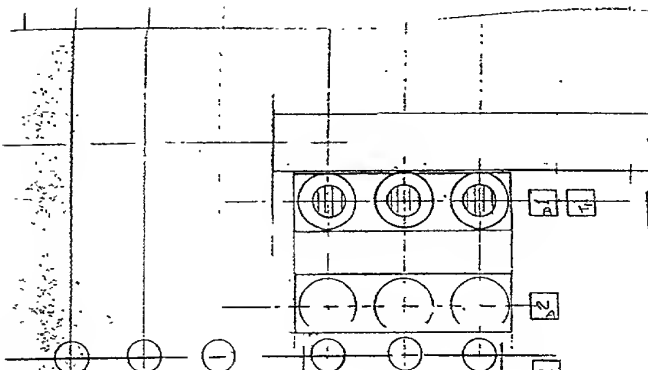
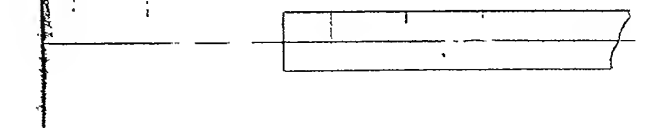
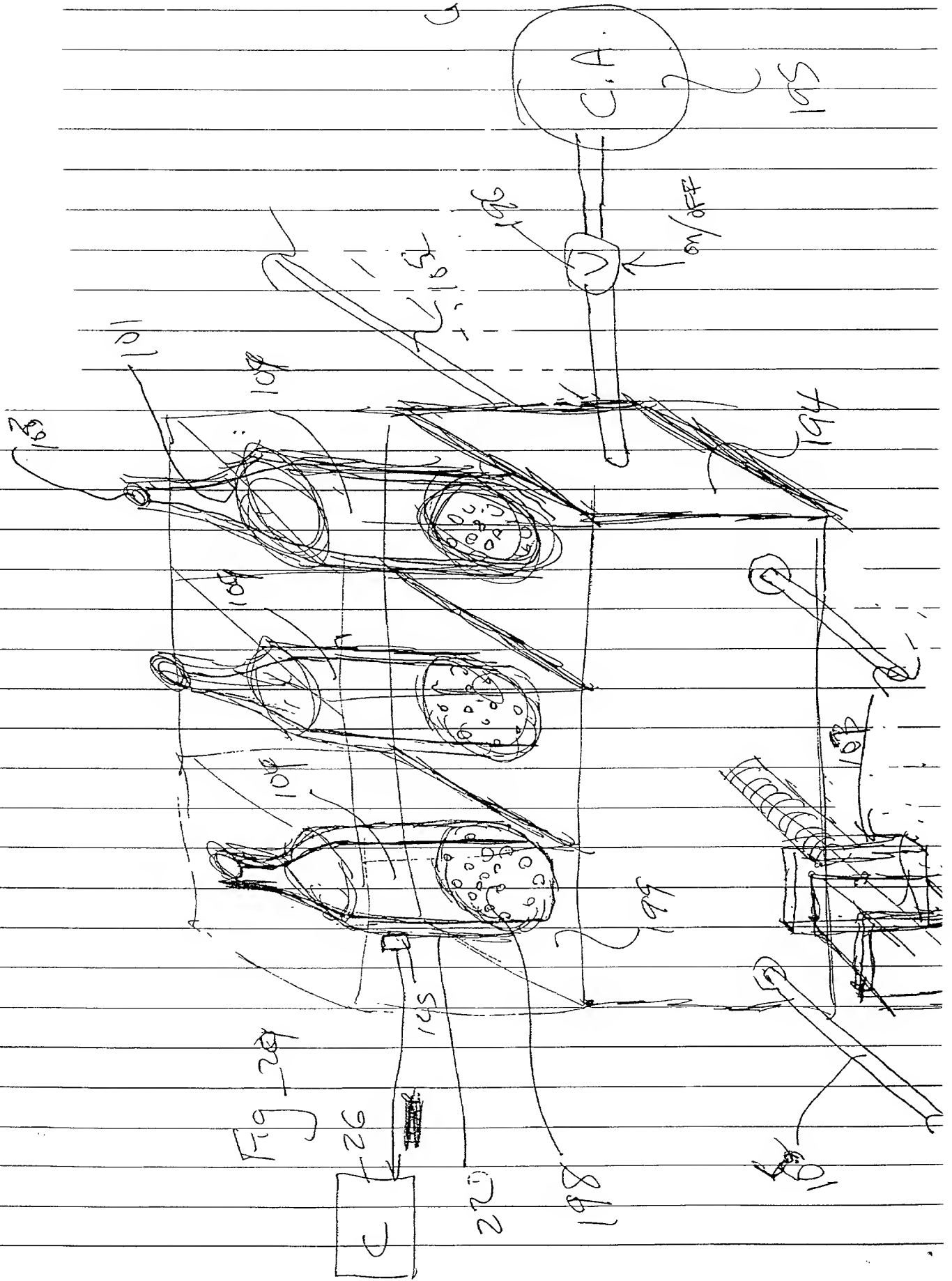


Fig. 31



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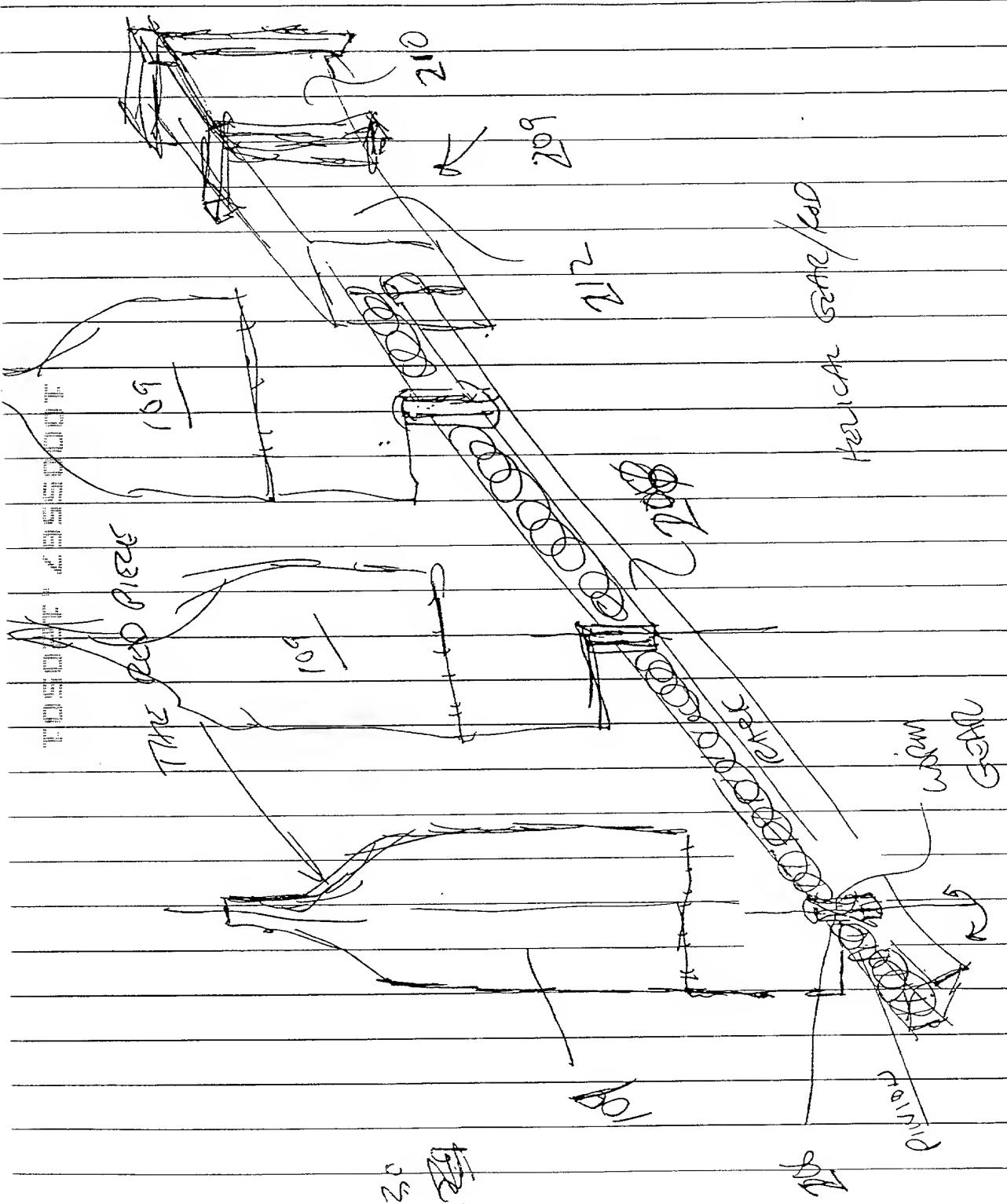
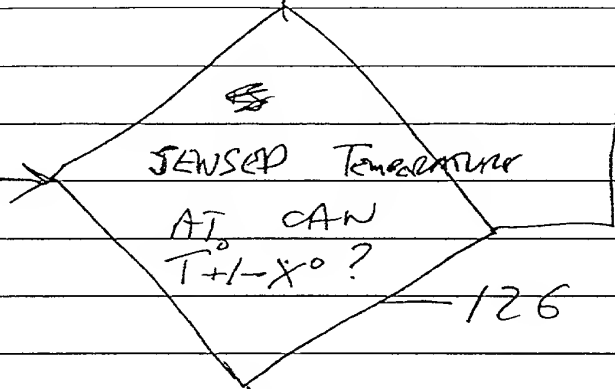


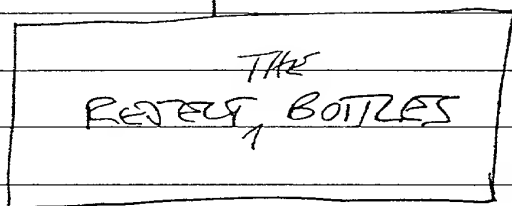
Fig-20

- T_0
- X_0



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Fig - 31



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Fig - 32

THREAT
ALERT

BLOW POSITION

ANNEALING POINT

DECLINING TUNNEL

TAKEOUT ASSEMBLY
DOWN PLATE
11/22/74

BLOW
MOLD

